Trimmer Potentiometers

Lead Sealed Multi-turn Type PV12/PV37/PV23/PV22/PV36 Series

PV12 Series

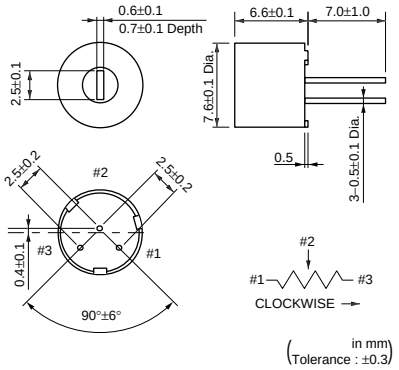
■ Features

1. Cermet with 4-turns construction in 7.6mm round.
2. Unique planetary drive enables precise wiper setting.
3. Clutch mechanism prevents excessive wiper rotation.
4. Compatible with ultrasonic cleaning.

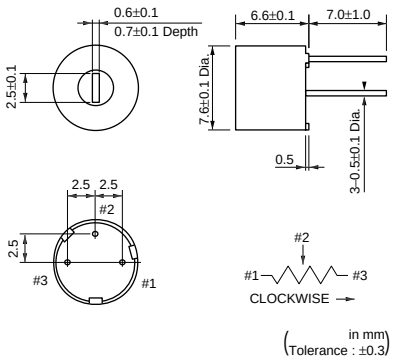
■ Applications

1. Measuring instruments
2. Facsimile machines
3. CPUs
4. PPCs
5. Printers
6. Sensors

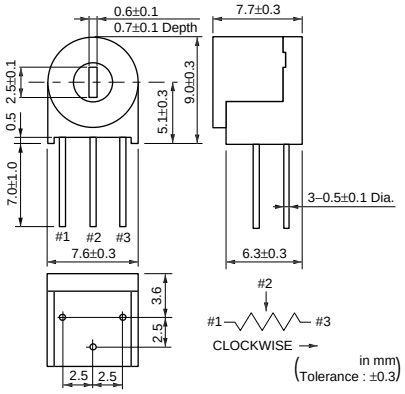
PV12H



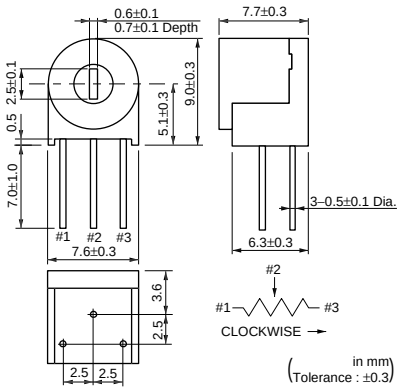
PV12P



PV12S



PV12T



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV12□100A01	0.5(70°C)	Flow/Soldering Iron	4	10ohm ±10%	±100
PV12□200A01	0.5(70°C)	Flow/Soldering Iron	4	20ohm ±10%	±100
PV12□500A01	0.5(70°C)	Flow/Soldering Iron	4	50ohm ±10%	±100
PV12□101A01	0.5(70°C)	Flow/Soldering Iron	4	100ohm ±10%	±100
PV12□201A01	0.5(70°C)	Flow/Soldering Iron	4	200ohm ±10%	±100
PV12□501A01	0.5(70°C)	Flow/Soldering Iron	4	500ohm ±10%	±100
PV12□102A01	0.5(70°C)	Flow/Soldering Iron	4	1k ohm ±10%	±100
PV12□202A01	0.5(70°C)	Flow/Soldering Iron	4	2k ohm ±10%	±100
PV12□502A01	0.5(70°C)	Flow/Soldering Iron	4	5k ohm ±10%	±100
PV12□103A01	0.5(70°C)	Flow/Soldering Iron	4	10k ohm ±10%	±100

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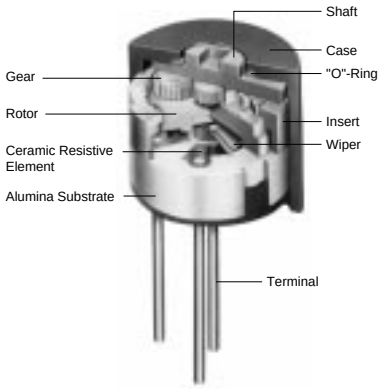
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV12□203A01	0.5(70°C)	Flow/Soldering Iron	4	20k ohm ±10%	±100
PV12□503A01	0.5(70°C)	Flow/Soldering Iron	4	50k ohm ±10%	±100
PV12□104A01	0.5(70°C)	Flow/Soldering Iron	4	100k ohm ±10%	±100
PV12□204A01	0.5(70°C)	Flow/Soldering Iron	4	200k ohm ±10%	±100
PV12□504A01	0.5(70°C)	Flow/Soldering Iron	4	500k ohm ±10%	±100
PV12□105A01	0.5(70°C)	Flow/Soldering Iron	4	1M ohm ±10%	±100
PV12□205A01	0.5(70°C)	Flow/Soldering Iron	4	2M ohm ±10%	±100

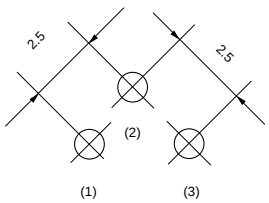
Operating Temperature Range: -55 to 125 °C
The blank column is filled with the code of adjustment direction and lead type (H, P, T and S).
The order quantity should be an integral multiple of the "Minimum Quantity" .

■ Construction



■ Mounting Holes

PV12H



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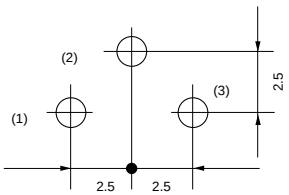
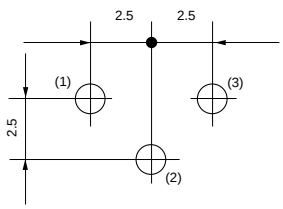
PV12P/PV12S



(Tolerance:±0.1 in mm)

PV12T



(Tolerance:±0.1 in mm)

8

■ Characteristics

Temperature Cycle	ΔTR	±2%
	ΔV.S.S.	±1%
Humidity	ΔTR	±2%
	IR	100Mohm min.
Vibration (20G)	ΔTR	±1%
	ΔV.S.S.	±1%
Shock (100G)	ΔTR	±1%
	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±3%
	ΔV.S.S.	±2%
Low Tamperature Exposure	ΔTR	±3%
	ΔV.S.S.	±1.5%
High Tamperature Exposure	ΔTR	±3%
	ΔV.S.S.	±1.5%
Rotational Life (200 cycles)	ΔTR	±3%

ΔTR : Total Resistance Change
ΔV.S.S. : Voltage Setting Stability
IR : Insulation Resistance

PV37 Series

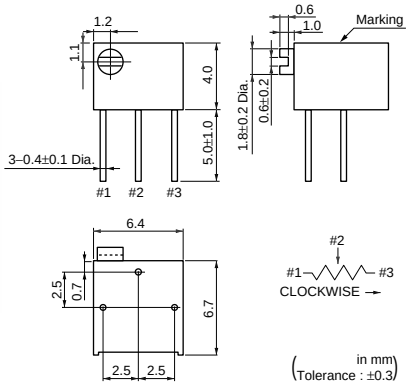
■ Features

1. High resolution, 12-turns cermet.
2. Listed on the QPL for style RJ26 per MIL-R-22097.
3. Small size. (6.35x6.35x4.3mm)
4. Compatible with ultrasonic cleaning.
5. Clutch mechanism prevents excessive wiper rotation.

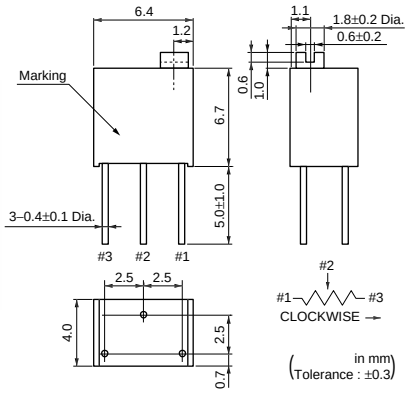
■ Applications

1. Measuring instruments
2. Facsimile machines
3. CPUs
4. PPCs
5. Printers
6. Sensors

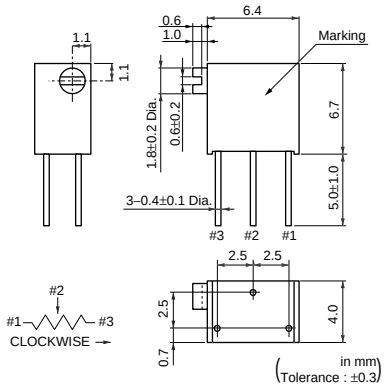
PV37P



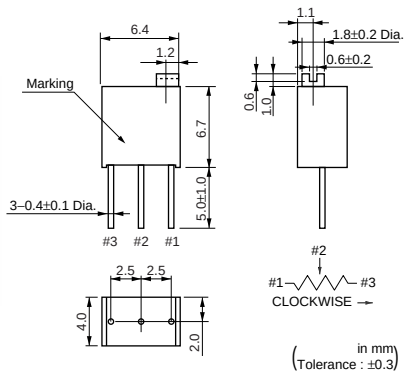
PV37W



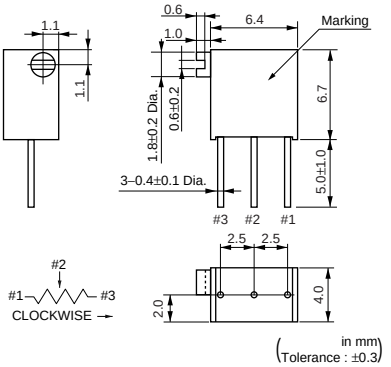
PV37X



PV37Y



PV37Z



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV37□100A01	0.25(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±100
PV37□200A01	0.25(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±100
PV37□500A01	0.25(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±100
PV37□101A01	0.25(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±100
PV37□201A01	0.25(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±100
PV37□501A01	0.25(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±100
PV37□102A01	0.25(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±100
PV37□202A01	0.25(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±100
PV37□502A01	0.25(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±100
PV37□103A01	0.25(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±100
PV37□203A01	0.25(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±100
PV37□253A01	0.25(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±100
PV37□503A01	0.25(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±100
PV37□104A01	0.25(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±100
PV37□204A01	0.25(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±100
PV37□254A01	0.25(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±100

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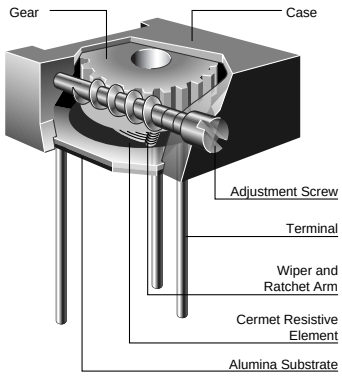
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV37□504A01	0.25(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±100
PV37□105A01	0.25(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±100
PV37□205A01	0.25(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±100
PV37□100A31	0.25(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±100
PV37□200A31	0.25(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±100
PV37□500A31	0.25(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±100
PV37□101A31	0.25(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±100
PV37□201A31	0.25(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±100
PV37□501A31	0.25(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±100
PV37□102A31	0.25(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±100
PV37□202A31	0.25(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±100
PV37□502A31	0.25(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±100
PV37□103A31	0.25(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±100
PV37□203A31	0.25(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±100
PV37□253A31	0.25(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±100
PV37□503A31	0.25(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±100
PV37□104A31	0.25(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±100
PV37□204A31	0.25(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±100
PV37□254A31	0.25(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±100
PV37□504A31	0.25(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±100
PV37□105A31	0.25(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±100
PV37□205A31	0.25(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±100

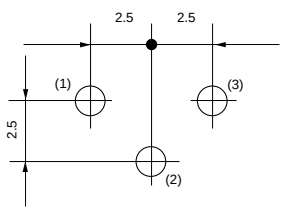
Operating Temperature Range: -55 to 125 °C
The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).
The order quantity should be an integral multiple of the "Minimum Quantity" .
The last three digits express the individual specification codes. A01 for standard type and A31 for radial taping type (PV36W/PV36X series only).

■ Construction



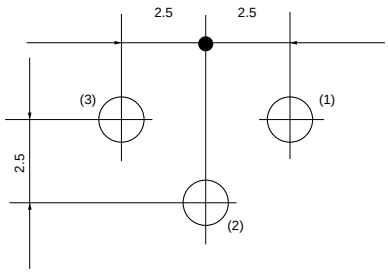
■ Mounting Holes

PV37P



Tolerance:±0.1 in mm

PV37W/PV37X



Tolerance ±0.1 in mm

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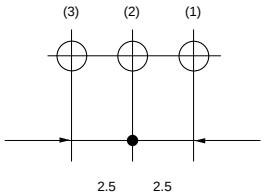
■ Mounting Holes

PV37Y/PV37Z



(Tolerance:±0.1 in mm)

■ Characteristics

Temperature Cycle	ΔTR	±1%
	ΔV.S.S.	±1%
Humidity	ΔTR	±2%
	IR	100Mohm min.
Vibration (20G)	ΔTR	±1%
	ΔV.S.S.	±1%
Shock (100G)	ΔTR	±1%
	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±2%
	ΔV.S.S.	±1%
Low Tamperature Exposure	ΔTR	±1%
	ΔV.S.S.	±1%
High Tamperature Exposure	ΔTR	±2%
	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±2%

ΔTR : Total Resistance Change
ΔV.S.S. : Voltage Setting Stability
IR : Insulation Resistance

8

PV23 Series

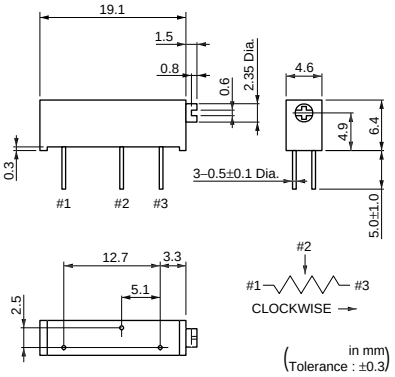
■ Features

1. Recommended for applications requiring side adjustment
2. Rectangular parallelepiped, 15-turns, space saving design. (4.6x6.4x19.1mm)
3. Compatible with ultrasonic cleaning.
4. Clutch mechanism prevents excessive wiper rotation.

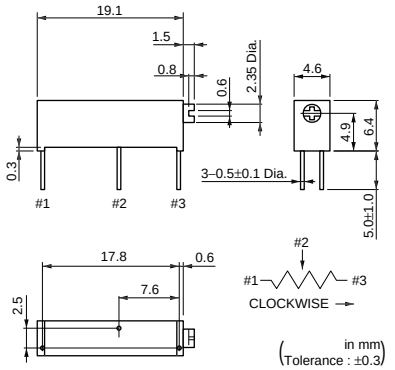
■ Applications

1. Measuring instruments
2. Facsimile machines
3. CPUs
4. PPCs
5. Printers
6. Sensors

PV23P



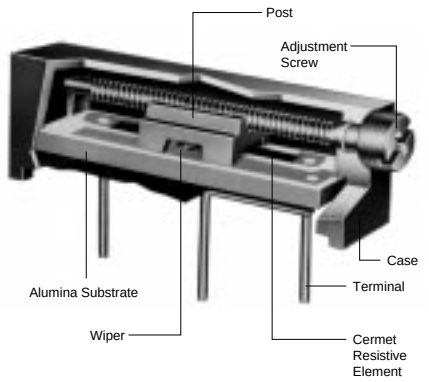
PV23Y



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV23□100A01	0.75(70°C)	Flow/Soldering Iron	15	10ohm ±10%	±100
PV23□200A01	0.75(70°C)	Flow/Soldering Iron	15	20ohm ±10%	±100
PV23□500A01	0.75(70°C)	Flow/Soldering Iron	15	50ohm ±10%	±100
PV23□101A01	0.75(70°C)	Flow/Soldering Iron	15	100ohm ±10%	±100
PV23□201A01	0.75(70°C)	Flow/Soldering Iron	15	200ohm ±10%	±100
PV23□501A01	0.75(70°C)	Flow/Soldering Iron	15	500ohm ±10%	±100
PV23□102A01	0.75(70°C)	Flow/Soldering Iron	15	1k ohm ±10%	±100
PV23□202A01	0.75(70°C)	Flow/Soldering Iron	15	2k ohm ±10%	±100
PV23□502A01	0.75(70°C)	Flow/Soldering Iron	15	5k ohm ±10%	±100
PV23□103A01	0.75(70°C)	Flow/Soldering Iron	15	10k ohm ±10%	±100
PV23□203A01	0.75(70°C)	Flow/Soldering Iron	15	20k ohm ±10%	±100
PV23□503A01	0.75(70°C)	Flow/Soldering Iron	15	50k ohm ±10%	±100
PV23□104A01	0.75(70°C)	Flow/Soldering Iron	15	100k ohm ±10%	±100
PV23□204A01	0.75(70°C)	Flow/Soldering Iron	15	200k ohm ±10%	±100
PV23□504A01	0.75(70°C)	Flow/Soldering Iron	15	500k ohm ±10%	±100
PV23□105A01	0.75(70°C)	Flow/Soldering Iron	15	1M ohm ±10%	±100
PV23□205A01	0.75(70°C)	Flow/Soldering Iron	15	2M ohm ±10%	±100

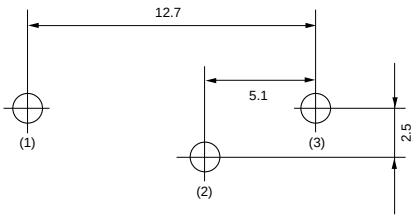
Operating Temperature Range: -55 to 125 °C
The blank column is filled with the code of adjustment direction and lead type (P and Y).
The order quantity should be an integral multiple of the "Minimum Quantity" .

■ Construction



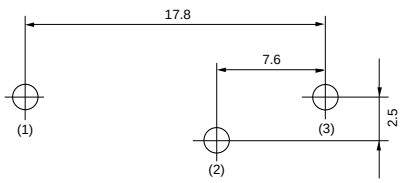
■ Mounting Holes

PV23P



(Tolerance:±0.1 in mm)

PV23Y



(Tolerance:±0.1 in mm)

■ Characteristics

Temperature Cycle	ΔTR	±2%
	ΔV.S.S.	±1%
Humidity	ΔTR	±2%
	IR	100Mohm min.
Vibration (20G)	ΔTR	±1%
	ΔV.S.S.	±1%
Shock (50G)	ΔTR	±1%
	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±3%
	ΔV.S.S.	±1%
Low Tamperature Exposure	ΔTR	±1%
	ΔV.S.S.	±1%
High Tamperature Exposure	ΔTR	±2%
	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±3%

ΔTR : Total Resistance Change
ΔV.S.S. : Voltage Setting Stability
IR : Insulation Resistance

8

PV22 Series

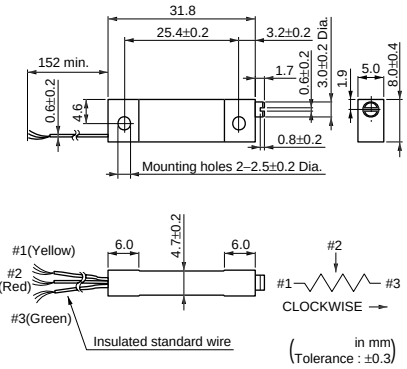
■ Features

1. Recommended for applications requiring side adjustment.
2. High power rating (1W at 70deg. C), 22-turns.
3. Compatible with ultrasonic cleaning.
4. Clutch mechanism prevents excessive wiper rotation.

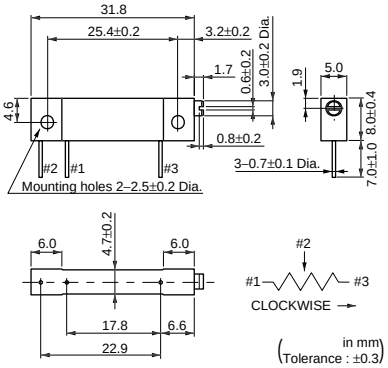
■ Applications

1. Measuring instruments
2. Facsimile machines
3. CPUs
4. PPCs
5. Printers
6. Sensors

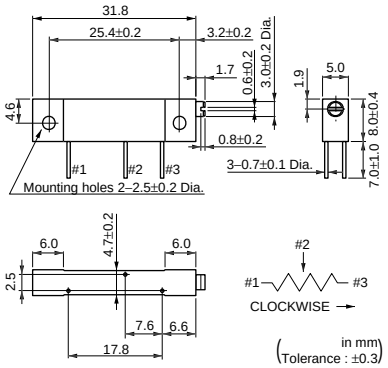
PV22L



PV22S



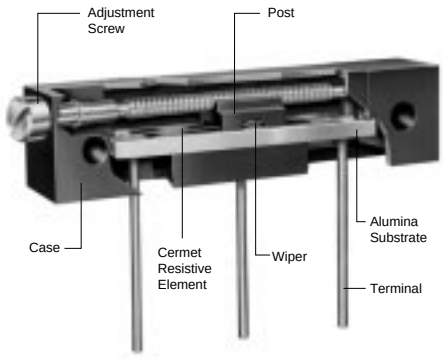
PV22Y



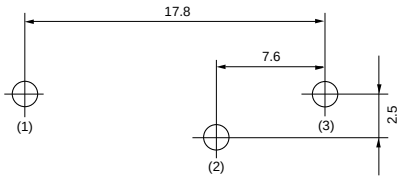
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV22□100A01	1.0(70°C)	Flow/Soldering Iron	22	10ohm ±10%	±100
PV22□200A01	1.0(70°C)	Flow/Soldering Iron	22	20ohm ±10%	±100
PV22□500A01	1.0(70°C)	Flow/Soldering Iron	22	50ohm ±10%	±100
PV22□101A01	1.0(70°C)	Flow/Soldering Iron	22	100ohm ±10%	±100
PV22□201A01	1.0(70°C)	Flow/Soldering Iron	22	200ohm ±10%	±100
PV22□501A01	1.0(70°C)	Flow/Soldering Iron	22	500ohm ±10%	±100
PV22□102A01	1.0(70°C)	Flow/Soldering Iron	22	1k ohm ±10%	±100
PV22□202A01	1.0(70°C)	Flow/Soldering Iron	22	2k ohm ±10%	±100
PV22□502A01	1.0(70°C)	Flow/Soldering Iron	22	5k ohm ±10%	±100
PV22□103A01	1.0(70°C)	Flow/Soldering Iron	22	10k ohm ±10%	±100
PV22□203A01	1.0(70°C)	Flow/Soldering Iron	22	20k ohm ±10%	±100
PV22□503A01	1.0(70°C)	Flow/Soldering Iron	22	50k ohm ±10%	±100
PV22□104A01	1.0(70°C)	Flow/Soldering Iron	22	100k ohm ±10%	±100
PV22□204A01	1.0(70°C)	Flow/Soldering Iron	22	200k ohm ±10%	±100
PV22□504A01	1.0(70°C)	Flow/Soldering Iron	22	500k ohm ±10%	±100
PV22□105A01	1.0(70°C)	Flow/Soldering Iron	22	1M ohm ±10%	±100
PV22□205A01	1.0(70°C)	Flow/Soldering Iron	22	2M ohm ±10%	±100

Operating Temperature Range: -55 to 150 °C
The blank column is filled with the code of adjustment direction and lead type (L, S and Y).
The order quantity should be an integral multiple of the "Minimum Quantity" .

■ Construction



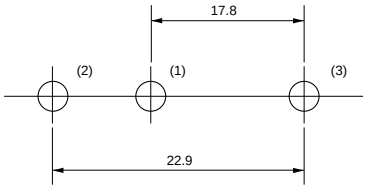
PV22Y



(Tolerance:±0.1 in mm)

■ Mounting Holes

PV22S



(Tolerance:±0.1 in mm)

■ Characteristics

Temperature Cycle	ΔTR	±2%
	ΔV.S.S.	±1%
Humidity	ΔTR	±2%
	IR	100Mohm min.
Vibration (20G)	ΔTR	±1%
	ΔV.S.S.	±1%
Shock (50G)	ΔTR	±1%
	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±3%
	ΔV.S.S.	±1%
Low Tamperature Exposure	ΔTR	±1%
	ΔV.S.S.	±1%
High Tamperature Exposure	ΔTR	±2%
	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±2%

ΔTR : Total Resistance Change
ΔV.S.S. : Voltage Setting Stability
IR : Insulation Resistance

8

PV36 Series

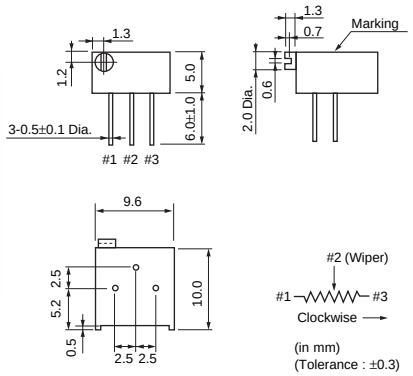
■ Features

1. 25-turns, cermet, square, 9.5mm package.
2. 5 terminal styles, top and side adjustment.
3. Compatible with ultrasonic cleaning.
4. Clutch mechanism presents excessive wiper rotation.

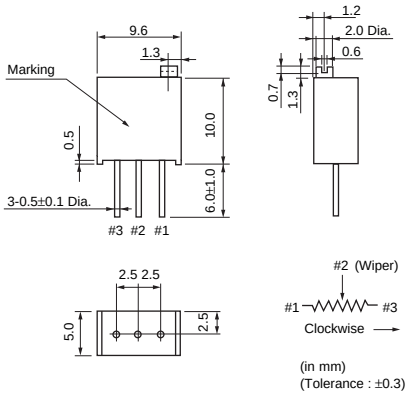
■ Applications

1. Measuring instruments
2. Facsimile machines
3. CPUs
4. PPCs
5. Printers
6. Sensors

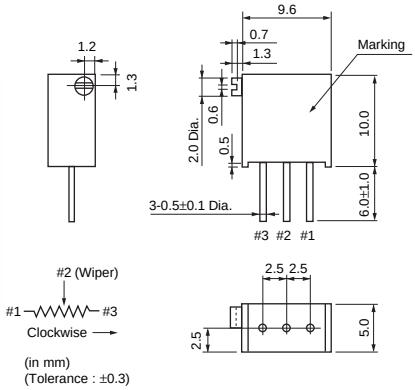
PV36P



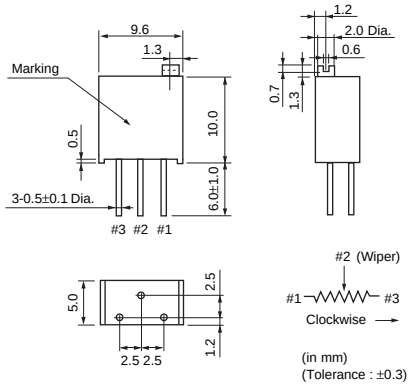
PV36W



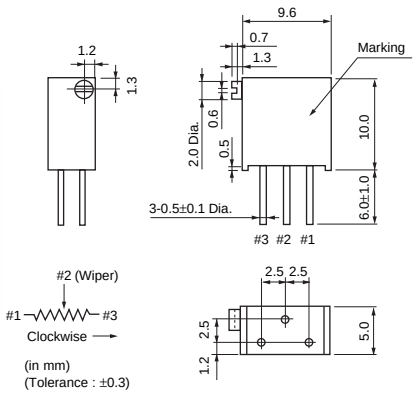
PV36X



PV36Y



PV36Z



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV36□100A01	0.5(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±100
PV36□200A01	0.5(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±100
PV36□500A01	0.5(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±100
PV36□101A01	0.5(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±100
PV36□201A01	0.5(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100
PV36□501A01	0.5(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100
PV36□102A01	0.5(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100
PV36□202A01	0.5(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100
PV36□502A01	0.5(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100
PV36□103A01	0.5(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100
PV36□203A01	0.5(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100
PV36□253A01	0.5(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100
PV36□503A01	0.5(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100
PV36□104A01	0.5(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100
PV36□204A01	0.5(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100
PV36□254A01	0.5(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100

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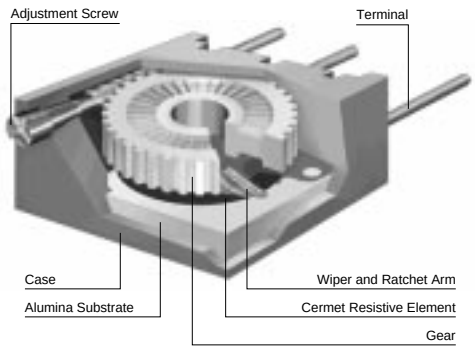
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV36□504A01	0.5(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100
PV36□105A01	0.5(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100
PV36□205A01	0.5(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100
PV36□100A31	0.5(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±100
PV36□200A31	0.5(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±100
PV36□500A31	0.5(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±100
PV36□101A31	0.5(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±100
PV36□201A31	0.5(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100
PV36□501A31	0.5(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100
PV36□102A31	0.5(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100
PV36□202A31	0.5(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100
PV36□502A31	0.5(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100
PV36□103A31	0.5(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100
PV36□203A31	0.5(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100
PV36□253A31	0.5(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100
PV36□503A31	0.5(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100
PV36□104A31	0.5(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100
PV36□204A31	0.5(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100
PV36□254A31	0.5(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100
PV36□504A31	0.5(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100
PV36□105A31	0.5(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100
PV36□205A31	0.5(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100

Operating Temperature Range: -55 to 125 °C
The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).
The order quantity should be an integral multiple of the "Minimum Quantity" .
The last three digits express the individual specification codes. A01 for standard type and A31 for radial taping type (PV37Y/PV37Z series only).

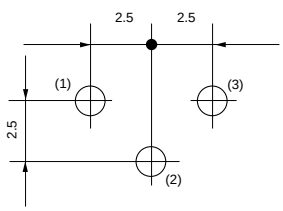
■ Construction



8

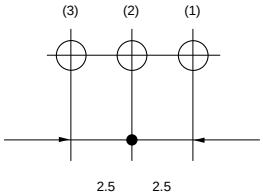
■ Mounting Holes

PV36P



(Tolerance:±0.1 in mm)

PV36W



(Tolerance:±0.1 in mm)

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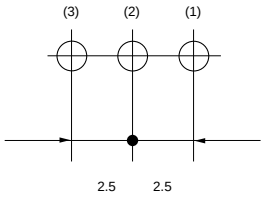
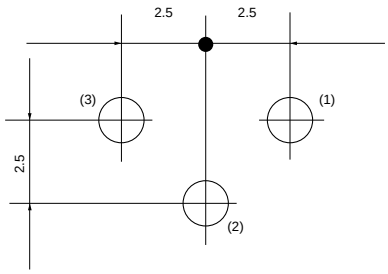
■ Mounting Holes

PV36X



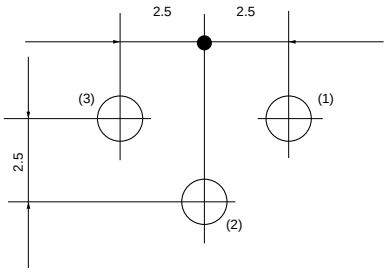
(Tolerance:±0.1 in mm)

PV36Y



(Tolerance ±0.1 in mm)

PV36Z



(Tolerance ±0.1 in mm)

■ Characteristics

Temperature Cycle	ΔTR	±2%
	ΔV.S.S.	±1%
Humidity	ΔTR	±2%
	IR	100Mohm min.
Vibration (20G)	ΔTR	±1%
	ΔV.S.S.	±1%
Shock (100G)	ΔTR	±1%
	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±3%
	ΔV.S.S.	±1%
Low Tamperature Exposure	ΔTR	±2%
	ΔV.S.S.	±1%
High Tamperature Exposure	ΔTR	±3%
	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±3%

ΔTR : Total Resistance Change
ΔV.S.S. : Voltage Setting Stability
IR : Insulation Resistance

PV12/PV37/PV23/PV22/PV36 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store that the temperature is -10 to +40deg. C and the relative humidity is 30-85%RH.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. The trimmer potentiometer should not be used under the following environmental conditions:
   If you use the trimmer potentiometer in an environment other these listed below, please consult with Murata factory representative prior to using.
   (1) Corrosive gaseous atmosphere.
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxie gas, etc.)
   (2) In liquid.
   (Ex. Oil, Medical liquid, Organic solvent, etc.)
   (3) Dusty/dirty atmosphere.
   (4) Direct sunlight.
   (5) Static voltage nor electric/magnetic fields.
   (6) Direct sea breeze.
   (7) Other variations of the above.

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depend on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.
3. The maximum input current to a trimmer potentiometer should not exceed (P/R)^1/2 or the allowable wiper current, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering
   (1) Standard soldering condition
   (a) Flow soldering :
   >Pre-haeting temp. 80-100deg. C
   >Soldering temp. 260deg. C max.
   >Soldering time 3sec. max.
   (b) Soldering iron :
   >Temperature of tip 300deg. C max.
   >Soldering time 3sec. max.
   >Wattage of iron 40W max.
   Before using other soldering conditions than those listed above, please consult with Murata factory representative prior to using. If the soldering conditions are not suitable, e. g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
   (2) To minimize mechanical stress when adjusting, the trimmer potentiometer shall be mounted onto PCB without gap.
   (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
2. Mounting
   (1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer instools into insufficient PCB hole, the trimmer potentimeter may be damaged by mechanical stress.
   (2) Do not apply excessive force (preferable 9.8N (Ref.; 1kgf) max.), when the trimmer potentiometer is mounted to the PCB.
3. Cleaning
   (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvent for cleaning. If you use any other types of solvents, please consult with Murata factory representative prior to using.
   (2) The total cleaning time by cold dipping, vaper and ultrasonic washing (conditions as below) method shall be less than 3 minutes.
   (3) For ultra-sonic cleaning, the available condition is as follows.
   >Power : 600W (67liter) max.
   >Frequency : 28kHz
   >Temperature : Ambient temperature
   Due to the ultra-sonic cleaning equipment peculiar self resonance point and the cleaning compatibility usually depends on the jig construction and/or the cleaning condition such as the depth of immersion, please check the cleaning equipment to determine the suitable conditions.
   If the trimmer potentiometer is cleaned by other conditions, the trimmer potentiometer may be damaged.

PV12/PV37/PV23/PV22/PV36 Series Notice

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot.We recommend the below screwdrivers.
   * Recommended screwdriver for manual adjustment
     VESSEL MFG. : NO. 9000-1.8x30
     (Murata P/N : KMDR110)
   We can supply above screwdrivers.
   If you place order, please nominate Murata P/N.
2. Don't apply more than 9.8N (Ref.; 1kgf) of twist and stress after mounted onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
3. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref.; 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401series").

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata connot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No. 1 — Total Resistance

Measure total resistance between the resistance element and terminals (#1 and #3) with the contact arm positioned against a stop. The positioning of the contact arm and terminal shall be the same for subsequent total resistance measurements on the same device. Use the test voltage specified in Table-1 for total resistance measurements. This voltage shall be used for all subsequent total resistance measurements.

Total resistance, Nominal (ohm)	Maximum Test Voltage (V)
10≦R≦100	1.0
100<R≦1k	3.0
1k<R≦10k	10.0
10k<R≦100k	30.0
100k<R	100.0

Table-1 Total resistance test voltage

No. 2 — Residual Resistance

Position the contact arm at the extreme counterclockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. Then, position the contact arm at the extreme clockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. During this test, take suitable precautions to ensure that the rated current of the resistance element is not exceeded.

No. 3 — Contact Resistance Variation

Contact resistance variation shall be measured with the measuring circuit shown in Figure-1, or its equivalent. The adjustment rotor (screw) shall be rotated in both directions through 90% of the actual effective-electrical rotational angle(number of turns) for a total of 6 cycles. Only the last 3 cycles shall count in determining whether or not a contact resistance variation is observed at least twice in the same location, exclusive of the roll-on or roll-off points where the contact arm moves from the termination, on or off, the resistance element. The rate of rotation of the adjustment rotor (screw) shall be such that the adjustment rotor (screw) completes 1 cycle for 5 seconds minimum to 2 minutes maximum. The test current used shall follow the value given in Table-2 unless otherwise limited by power rating.

Standard total resistance R (ohm)	Test current
R≦100	20mA
100<R<500	10mA
500≦R<1k	4mA
1k≦R<2k	2mA
2k≦R<50k	1mA
50k≦R<200k	200μA
200k≦R<1M	100μA
1M≦R<2M	50μA
2M≦R	30μA

Table-2 Test current for CRV

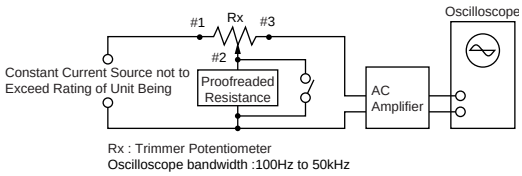


Figure-1 CRV measuring circuit

No. 4 — Temperature Coefficient of Resistance

The trimmer potentiometer shall be subjected to the following each temperature (see Table-3) for 30-45 minutes. Temperature coefficient of resistance shall be applied to the following formula.

$$TCR=\frac{R_2-R_1}{R_1(T_2-T_1)}\times 10^6\ (ppm/°C)$$

T_1 : Reference temperature in degrees celsius
T_2 : Test temperature in degrees celsius
R_1 : Resistance at reference temperature ohm
R_2 : Resistance at test temperature in ohm

Sequence	1*	2	3	4*	5	6
Temperature(°C)	+25	-15	Min. operating temperature	+25	+65	Max. operating temperature

Note) * : Reference temperature

Table-3 Test temperatures

No. 5 — Voltage Setting Stability

The wiper shall be set at approximately 40% of the actual effective-electrical rotational angle (number of turns). An adequate DC test potential shall be applied between the terminal #1 and the terminal #3. The voltage between the terminal #1 and the terminal #3, and the voltage between the terminal #1 and the terminal #2, shall be measured and applied to the following formula.

$$\text{Voltage setting stability}=\left(\frac{e'}{E}-\frac{e}{E}\right)\times 100\ (\%)$$

e : Before test
(The voltage between the terminal #1 and the terminal #2)
e': After test
(The voltage between the terminal #1 and the terminal #2)
E: The voltage between the terminal #1 and the terminal #3

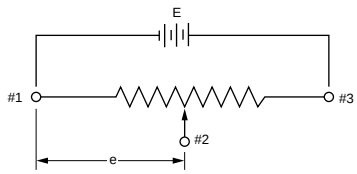


Figure-2

Continued on the following page.

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

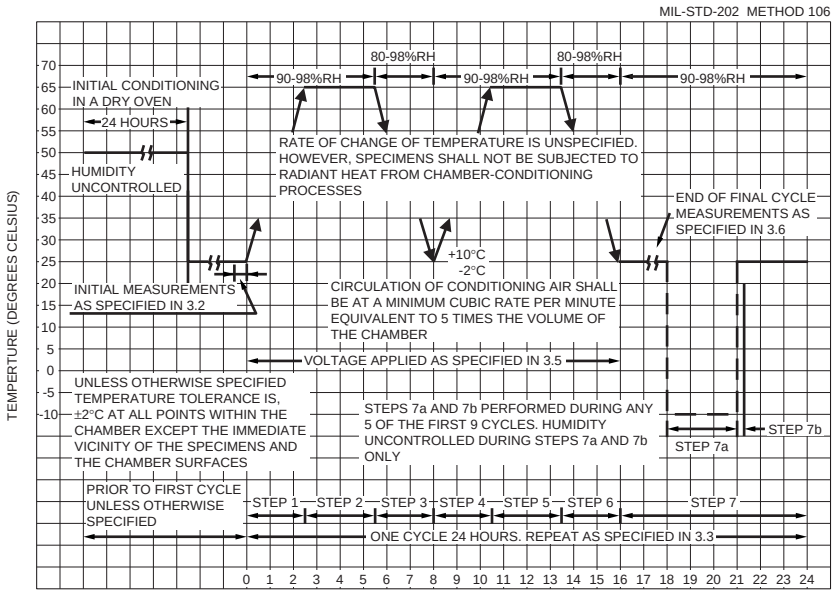
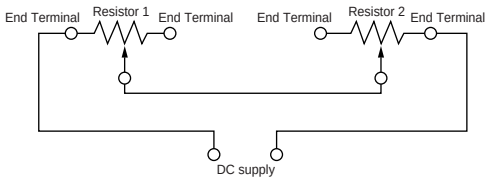
<table>
<tr><th>No.</th><th>Item</th><th>Test Methods</th></tr>
<tr><td>6</td><td>Temperature Cycle</td><td>The trimmer potentiometer shall be subjected to Table-4 temperature for 5 cycles. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 1~2 hours.
<table>
<tr><td colspan="2">Sequence</td><td>1</td><td>2</td><td>3</td><td>4</td></tr>
<tr><td rowspan="3">Temp. (°C)</td><td>PV□□ series</td><td rowspan="2">-55±3</td><td rowspan="3">+25±2</td><td>+125±3</td><td rowspan="3">+25±2</td></tr>
<tr><td>PV22 series</td><td>+150±3</td></tr>
<tr><td>PVF2 series</td><td>-25±3</td><td>+60±3</td></tr>
<tr><td colspan="2">Time (min.)</td><td>30</td><td>5 max.</td><td>30</td><td>5 max.</td></tr>
</table>
Table-4 One cycle of temperature cycle.</td></tr>
<tr><td>7</td><td>Humidity</td><td>1) PVC6, PV12, PV32, PV34 PVM4A□□□B01series
The trimmer potentiometer shall be placed in a chamber at a temperature of 40±2°C and a humidity of 90~95% without loading for 250±8 hours. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours.
2) PVF2series
The trimmer potentiometer shall be placed in a chamber at 60±2°C and 90~95% without loading for 1000±12 hours. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours
2) PVG3, PVG5, PV01, PV22, PV23, PV36, PV37series
The trimmer potentiometer shall be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/2 hours.


Figure-3</td></tr>
<tr><td>8</td><td>Vibration</td><td>1) PV□□ series
The trimmer potentiometer shall be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, shall be made within 15 minutes for a total of 4 sweeps in each of the three axis direction for a total of 12 sweeps.
2) PVF2 series
The trimmer potentiometer shall be subjected to vibration at 0.3 inch amplitude. The frequency shall be varied uniformly between the approximate limits of 10 Hz and 55Hz. This motion shall be applied for preiod of 2 hours in each of 3 mutually perpendicular direction (total of 6 hours).</td></tr>
<tr><td>9</td><td>Shock</td><td>1) PV□□ series
The trimmer potentiometer shall be shocked at the 100G (50G for PV22 and PV23series) level and shall be subjected to 4 shocks in each of the three axis direction for a total of 12 shocks.
2) PVM4A□□□B01series
The trimmer potentiometer shall be shocked at the 100G level and shall be subjected to 3 shocks in each of the six axis direction for a total of 18 shocks.</td></tr>
<tr><td>10</td><td>Temperature Road Life</td><td>Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied intermittently between the terminal #1 and the terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV01 and PV37series, 50±2°C for PVF2series). The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.</td></tr>
<tr><td>11</td><td>High Temperature Exposure (Except for PVF2)</td><td>The trimmer potentiometer shall be placed in a camber at a temperature of 125±3°C (150±3°C for PV12series) 250±8 hours without loading. The trimmer potentiometer shall be removed from the camber, and maintained at a temperature of 25±5°C for 1 to 2 hours.</td></tr>
<tr><td>12</td><td>Low Temperature Exposure (Except for PVF2 and PVM4A□□□B01)</td><td>The trimmer potentiometer shall be placed in a camber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied for 45 minutes. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.</td></tr>
</table>

Continued on the following page.

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods
13	Low Temperature Operation (Only for PVF2 and PVM4A□□□B01)	The trimmer potentiometer shall be placed in a camber at a temperature of -25±3°C (-55±3°C for PVM4A□□□ B01series) 48±4 hours without loading. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours
14	Rotational Life	1)PV□□ series Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied with the circuit shown in the figure. The adjustment rotor (screw) shall be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 a minutes maximum for total of 200 cycles.  Figure-4 2) PVG3, PVG5series The adjustment rotor (screw) shall be continuously cycled though not less than 90% of effective- electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading. 3) PVF2, PVM4A□□□B01series The wiper shall be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.