

## Wrap-up

Two different types of microprocessor-based systems:

- general-purpose
- embedded: dedicated to a specific task as part of a larger product

Those of you who work in this area are much more likely to end up in the latter field. Contrast ~80 million PCs, few million servers/mainframes etc. with over 3 billion embedded systems per year (1995 data).

Categories of embedded systems:

- general: thinly veiled, somewhat specialized computers
  - video game console
  - WebTV box
  - info kiosk
- control: feedback control of physical systems
  - vehicle engines
  - manufacturing (milling machines, assembly line)
  - aircraft flight control
- signal processing: high-bandwidth data stream manipulation
  - filtering, analysis, compression, decompression
  - radar, modems, medical imaging,
- communications/networking
  - telephone switches, network routers, voice-mail systems

Many systems will have incorporate facets of more than one category.

General-purpose systems:

- performance, cost are primary goals
- often shoot for max performance at given price point
- processor (and often peripheral) choices dictated by software compatibility

Embedded systems:

- cost is usually paramount (even for NASA)
- must meet functional requirements at minimum cost
- must consider system cost:
  - CPU, memory, I/O devices
    - integrated microcontroller is usu. best bet if capable enough
  - circuit board size (smaller is cheaper)
  - connectors
  - power supply (# of batteries, AC adapter req'd?)
  - software development cost (non-recurring engineering (NRE), but may be largest single item)
  - life-cycle issues:
    - manufacturing cost
    - testability
    - maintenance: availability of spare parts, ease of repair/upgrade

functional requirements very diverse, application-specific

1. performance: application defines “fast enough”, going significantly faster is a waste of money/power
  - often real time: must respond by fixed deadline
    - hard real-time: response is useless if late (elevator control)
    - soft real-time: response less useful if late (video display quality degrades)
  - must guarantee response in the face of:
    - interrupts (mult priorities)
    - other real-time tasks
    - DRAM refresh
    - cache misses (often don’t use caches)
    - worst-case combination of above
  - peak, even average performance a non-issue
2. size
  - fit in shirt pocket
  - fit into left-over space (e.g., digital camera)
3. weight
  - portability
  - transportation: weight costs money
    - cars, airplanes, satellites
4. power
  - run on battery for hours, months, years
    - larger battery may violate weight constraint
  - standby vs. active power (cars)
  - cooling constraints on line-powered devices (no fan)
5. safety/reliability

- consequences of failure
- failure modes: fail-stop, random output
  - watchdog reset, power cycle, known good state
- electro-mechanical interlocks, backup system
- more extreme: redundancy (SW & HW), voting circuits, etc.

6. time to market
  - better device that’s late may not sell

7. environment
  - heat, vibration, shock (drop)
  - RF interference (pacemakers vs. microwaves)
  - lightning strikes (phone equipment)
  - water

Kicker: you won’t be given a (complete) list of requirements up front; a big part of the job is usually to interpret/anticipate a customer’s implicit desires to generate useful requirements.

Summary: successful microprocessor-based system design goes far beyond what you’ve learned here:

- optimization under complex, interdependent constraints
- digital design, software, analog design, electromechanics, control theory, signal processing
- work on a team with experts from other domains: manufacturing, marketing, human interfaces, etc.
- communication skills: explain your design, convince your boss/customer you did a good job, motivate colleagues

