## A Low-Volume, Low-Power Preconcentration and Gas Separation System

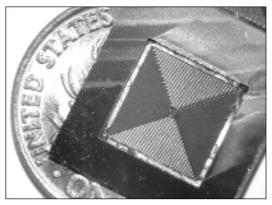
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The "ORION" gas separation/analysis system, consisting of a preconcentrator, a dielectrically isolated separation column, and a multi-element detector.

and release. The preconcentrator and separation column use singlecrystal silicon walls, are sealed using CVD dielectrics, and are thermally isolated on dielectric membranes. This project is supported by the Engineering Research Centers Program of the National Science Foundation under award number EEC-9986866.

This project is developing the nextgeneration gas separation/analysis system for the WIMS  $\mu$ GC. The threechip microsystem, dubbed "ORION," is being designed to minimize mass to permit high-speed temperature programming and is thermally isolated for very low operating power. The chips plug directly together to eliminate any external tubing, avoiding the coldspots, dead volumes, and band broadening it can cause. The three chips form a modular low-power, high-speed separation system, several of which can be operated in parallel and independently temperature-programmed for the high-resolution analysis of gaseous mixtures. The new preconcentrator has been designed to allow adsorbent loading after chip sealing



A low-power CVD-sealed separation column with boron-doped silicon walls on a dime.